

CENTURY FASTENERS CORP. QUALITY TERMS AND CONDITIONS

CLAUSE NUMBER: 01000-SQ-SKRY T&C-20

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**DRAWING INTERPRETATION**

***Where NGC document “Procure-2-011” is required, this covers section 3.23 and is not the full document requirements.***

***The following section applies only to Sikorsky procurements.***

**3.23 DRAWING INTERPRETATION**

Sikorsky Purchase Orders:

Suppliers shall use the following documents when interpreting the requirements of drawings:

ANSI Y14.5	Dimensioning and Tolerancing
QATI 3091	Inspect Sequence for External and Internal Screw Threads
QATI 3206	Linear Expansion of Metals
SS 9209	Drawing Interpretation Manual