

Supplier Change Requests (Parker Aero Specific)

*\*Upon invocation of this clause, Supplier shall abide by following Century Fastener's Terms and Conditions on delegation from Parker Aerospace's behalf.*

Suppliers shall not make changes to their processes, location, facilities, equipment, material, product design (or any change which may affect product design or function) without written approval from Century Fasteners / Parker Aero for:

- Correction of a discrepancy on a previously submitted part;
- Product modified by an engineering change to design records, specifications, or materials; or
- Any planned changes by the Supplier to the design, process, or manufacturing location, such as:
  - Use of other material than was used in previously approved part or product
  - Production from new, additional, replacement or modified tools, dies, molds, patterns, etc.
  - Production following upgrade or rearrangement of existing tooling or equipment
  - Production from tooling and equipment transferred to a different plant site or from an additional plant
  - Change of sub-tier Supplier for parts, nonequivalent materials, or services (e.g. heat treating, plating, etc.)
  - Product produced after tooling has been inactive for production for 12 months or more
  - Change to test/inspection method – new technique (no effect on acceptance criteria)
  - For bulk materials: new source of raw material from new or existing Supplier, or change in product appearance attributes, etc.
  - Use of any non-conventional manufacturing methods such as electro-discharge machining (EDM), electro-chemical machining (ECM), laser or abrasive water jet metal cutting, flame spray coatings, etc.

Before submitting to Century Fasteners / Parker Aero a request for a permanent change to a Supplier-controlled design, the Supplier shall review the FMEA and Control Plan, as applicable, to ensure that all process-related issues have been addressed and resolved. Parker may require the Supplier to submit an updated FMEA and Control Plan prior to approval of such permanent changes. Parker may also require other portions, or all, of the related qualification process to be repeated. In some cases, Parker may elect to review Supplier proposed permanent changes at the Supplier's facility.

CENTURY FASTENERS CORP. QUALITY TERMS AND CONDITIONS

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PAGE: 1 of 1

To request a permanent engineering change, the Supplier shall use the Part/Process Change Notification form (#PH-PPCN), or other equivalent form of notification acceptable to Century Fasteners / Parker Aero.

To request a one-time or temporary deviation, Suppliers shall use Parker's Supplier Deviation Request (Form # PH-SDR), or other equivalent form acceptable to Century Fasteners / Parker Aero

For Century Fasteners / Parker Aero, Suppliers shall flow down the above stated requirements to the suppliers' sub- tier sources. The supplier shall submit production/process change notifications consistent with AS 9116 describing all design and process changes for Parker approval, prior to making the change.