

Statistical Process Control (Parker Aero Specific)

**Upon invocation of this clause, Supplier shall abide by following Century Fastener's Terms and Conditions on delegation from Parker Aerospace's behalf.*

Where specified in the Control Plan, the Supplier is required to apply effective statistical process controls. Suppliers should consult the Statistical Process Control (SPC) manual published by AIAG for guidance, methods, examples, and related reference information.

Suppliers should maintain records of all data related to Statistical Process Control of special characteristics, and be made available to Century Fasteners / Parker Aero upon request. Supplier shall provide evidence of proper controls for special characteristics when not meeting Cpk requirements.

Suppliers must demonstrate a continuous improvement process that utilizes internal, as well as external data, to provide ongoing improvement in the quality of products delivered to Century Fasteners / Parker Aero.